

Figure 1.

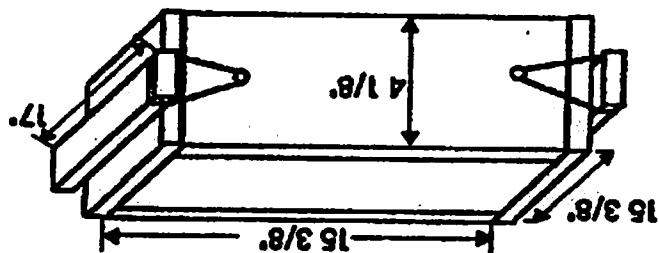
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PAN CORNER
DETAIL

PENNSYLVANIA STATE UNIVERSITY
CULTURAL EXTENSION SERVICE

To Use Jig: Place ten end bars of frames for shallow, medium, or deep super that support each end of the box, using the caps on the tips to hold them in place. All end bars should be the same size and have the same end pointing up, preferably the small end. Lay the bottom bars across the end bars, first adding glue if you wish. The jig will hold the end bars in place while you nail on the bottom bar, then turn the whole assembly over and nail on the top bars. To make the work go even faster, try using an electric hand nailer instead of a hammer. Remove the rubber bands and capped strips, and you can slide them instead of a hammer.

Directions: Using $3/4"$ lumber (nominal "one-by" stock), cut four pieces of wood $4\frac{1}{8}$ " x $1\frac{3}{8}$ " and assemble into a box as shown using nails or screws. The overall length should be $16\frac{7}{8}$ ". If you use stock of a different thickness, adjust the length of the sides to make the overall length $16\frac{7}{8}$ ". Cut two pieces approximately $1\frac{3}{4}" \times \frac{3}{4}"$ (so-called "L2") about $17"$ long—the exact length is not critical. On one side of each of these sides glue a scrap of carpet big enough to cover the whole side. Add a nail or cup hook to each end of each long side of the box (four nails total) and fasten a large rubber band to each end with the carpet against the end of the box.



Frame Nailing Jig

Bill of materials for the Solar Beeswax Extractor
 Parts "A" through "G", also "J" - 1x12 pine
 Glass holding strips $\frac{1}{8}$ " x $\frac{3}{4}$ " pine scrap
 Part "H" (bottom) $\frac{1}{8}$ " exterior plywood 24" x 36"
 Part "T" (bottom) $\frac{1}{8}$ " exterior plywood 24" x 36"
 Pan platform - 1 pc. $\frac{1}{8}$ " insulation board 2' x 2'
 #6 flat head wood screws
 Hardware - small can black enamel, small can white
 Paint - small can black enamel, small can white
 Glass - small can glazing compound
 Comb part - 1 pc. 24" x 28" 24 pc. galvanized steel

FRAME AND FOUNDATION ASSEMBLY

2 – End Bar 3/8" x 1-3/8" x 9-1/8"
1 – Top Bar 3/4" x 1-1/16" x 19"
1 – Bottom Bar 3/8" x 11/16" x 17-11/16"
1 - Bee Comb Foundation 8-1/2" x 16-3/4"
5 – 3/4" Nails
8 – 1-1/4" Nails

1. Assemble Frame & Foundation using two 1-1/4" nails in each corner.
2. Separate pre-cut Wedge from Top Bar using Hive Tool. (*See figure 4a*)
3. Insert Bee Comb Foundation into slot in Bottom Bar.
4. Using Wedge secure Bee Comb Foundation to Top Bar.
5. Secure Wedge using five 3/4" Nails.
(See figure 4b for assembling Frame & Foundation)

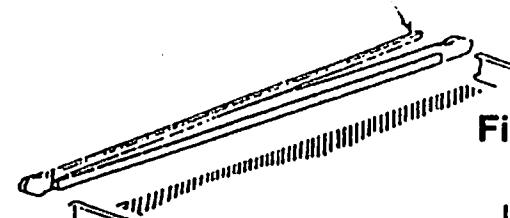


Figure 4a

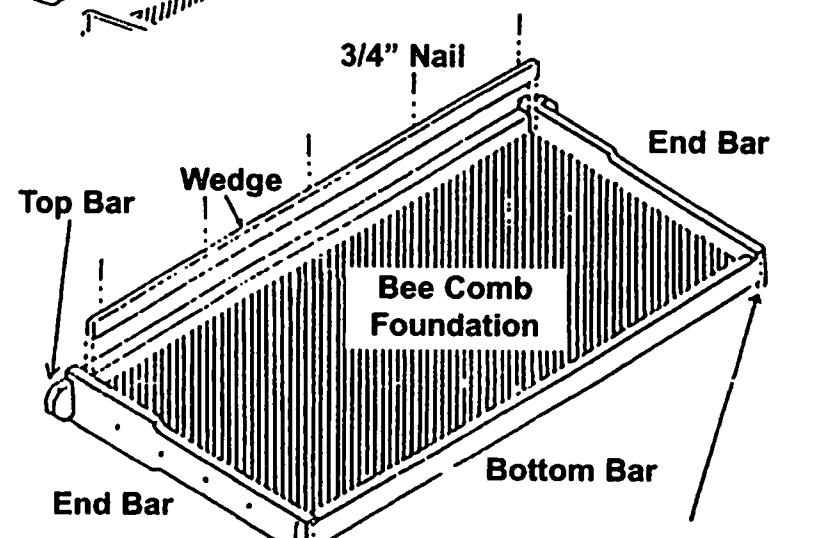
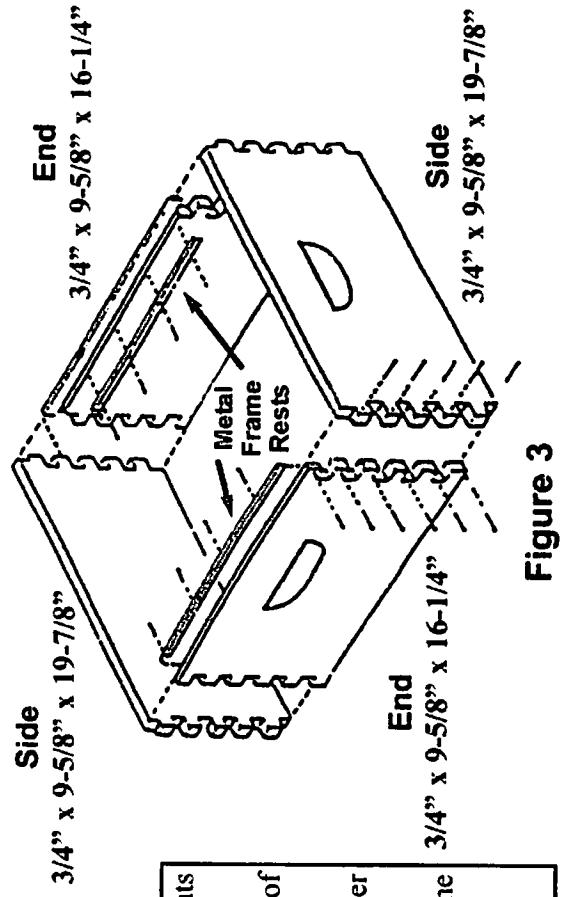


Figure 4b

**Use two 1-1/4" nails
in each corner**

HIVE BODY

- 2 - Sides $3/4'' \times 9-5/8'' \times 19-7/8''$
- 2 - Ends $3/4'' \times 9-5/8'' \times 16-1/4''$
- 2 - Metal Frame Rests $14-5/8''$
- 4 - $1-1/2''$ Nails
- 40 - $2-1/4''$ Nails
- 10 - $3/4''$ Nails



1. Assemble Hive Body by interlocking cutouts together.
2. Use one $1-1/2''$ nail on top predrilled hole of each corner.
3. Use $2-1/4''$ nail in remaining predrilled corner holes.
4. Attach Metal Frame Rests on top inside frame edge on both ends using five $3/4''$ nails
(See figure 3 for assembling Hive Body)

Figure 3